

CDTooling Tapping Heads, Tappers, Extensions & Accessories

CDT Self Reversing Tapping Heads

- Adjustable torque prevents damage and tap breakage.
- High reverse ratio increases productivity.
- Jacobs mount can be adapted to most spindles with the help of an arbor.
- Thread mount are designed to adapt to tapping machines or fixed, threaded mount spindles.
- **Includes: 2 rubber flex collets and 2 shanks.**



For Drill Presses, Drill Units & Manually Operated Machines With Rotating Spindles !

Capacity in Steel	Item#	Taper Mount	Item#	Thread Mount
#0-1/4" (M1.4-M7)	3900-1250	JT6	3900-1260*	3/8"-24
	3900-1251	JT33	3900-1261*	1/2"-20
#6-1/2" (M3-M12)	3900-1500	JT6	3900-1600*	1/2"-20
	3900-1501	JT33	3900-1599*	3/4"-16
#10-3/4" (M3-M20)	3900-1750	JT3	3900-1760*	1/2"-20
	.197-.472(M5-M12)	----	3900-0256*	M16x2.0

*Limited Supply

R8 Shank for M16 thread Item#3900-0257

CDT Precision Hand Tappers

- Precision ground work table and spindle to high accuracy.
- 9 tap adapters included: #6, #8, #10, 1/4, 5/16, 3/8, 7/16, 1/2 & 5/8" .
- Assures straight perpendicular tapped holes.
- Rigid structure made of high grade tool steel.
- Equipped with tap guide.
- Working Area: 6-1/2" x 10"
- Clearance Height: 7"
- Depth of Throat: 7-1/2"
- Overall Height: 13"
- Weight: 37 lbs.



Replacement Adapters

Item#	Size
3900-0280	#6
3900-0281	#8
3900-0282	#10
3900-0283	1/4
3900-0284	5/16
3900-0285	3/8
3900-0286	7/16
3900-0287	1/2
3900-0288	5/8
3900-0289	9pc/set

CDT Rubber Flex Collet

Item#	Size
3900-1781	4.2mm (2.0~4.2mm/.079~.165")
3900-1782	6.5mm (4.2~6.5mm/.165~.256")
3900-1783	7.0mm (3.5~7.0mm/.137~.275")
3900-1784	9.0mm (5.0~9.0mm/.196~.354")
3900-1785	10.0mm (7.0~10.0mm/.275~.393")
3900-1786	14.0mm (9.0~14.0mm/.354~.551")



CDT Mini E-Z Tapper

- Assures straight perpendicular tapped holes up to #10 diameter.



SPECIFICATIONS

Table size.....	8-1/2x6"
Height.....	9"
Clearance height.....	3-3/4"
Depth of throat.....	4-1/2"
Approx. weight.....	12 lbs.

Complete with tap guide, precision ground work table, tap spindle wrench, and 7 steel tap adapters (#0-5/16")

REPLACEMENT ADAPTERS 7pc(#0-5/16") Item 3900-0253

CDT Spring Loaded Tap Guide

- Adjustable tension spring
- Reversible tension pin for male and female hole centering or tapping
- 1/2" dia. hardened shank, knurled for easy handling
- 3/16" dia. hardened tension pin

FOR DRILL PRESSES & MILLS



3900-0215

MACHINE TAPPING GUIDE

- Provide sensitive feel for hand tapping small holes on mills and drill presses
- Starts every hole straight and prevents tap breakage
- Shank dia. 3/8"
- Handle dia. 1"
- Tap capacity #0-12



3900-0220

Limited Supply!

TAP WRENCH EXTENTIONS

- High-quality precision tap extensions
- Four-jaw chuck



Item#	Tap Capacity	Length	Shank
3900-0218	#0 ~ 12	7"	3/8"
3900-0219	#12 ~ 1/2"	10-3/4"	1/2"